

THE ALMOND CONFERENCE

50

YEARS

# THANK YOU TO THE ALMOND CONFERENCE 2022 METAL SPONSORS!





# We Want to Hear from You!

The Almond Board is conducting research to understand your experiences, perceptions and needs/wants of The Almond Conference. This information will improve future conferences. During the conference, we'll conduct several focus group sessions and short individual interviews.

## Focus Group Sessions

These will be in Room 15 (Level 2—across from Ballroom B-5) during the following times:

### Wednesday, December 7, 2022

- 9:30–10:30 a.m.
- 11:45 a.m.–12:45 p.m.
- 4:00–5:00 p.m.

### Thursday, December 8, 2022

- 10:30–11:30 a.m.

If you are interested in being a part of the focus group, please use this QR code to select a time!



## Short Individual Interviews

Throughout the conference, Vivayic, the research organization, will also ask select attendees about their conference experiences.

Vivayic will have a neon yellow ribbon on their name badges that says, **"Tell me more."**

Please take a few moments to provide your insights if asked.

THE ALMOND CONFERENCE

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YEARS

# Fertigation When Times Are Tight

December 7, 2022

Moderator: Sebastian Saa (ABC)

Speakers: Patrick Brown (UC Davis)

Tommy Bottoms (Timothy and Viguie Farming  
& El Molino Farms)

# Session Details

## Fertigation When Times Are Tight

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### Moderator

Sebastian Saa, ABC, Session Moderator

### Speakers

Patrick Brown, Distinguished Professor, University of California, Davis

### **Almond Nutrition: Doing More with Less**

Tom Bottoms, Manager and Partner, Timothy and Viguie Farming & El Molino Farms

### **Farm Level Fertigation: How do You Ensure a Successful Fertigation?**



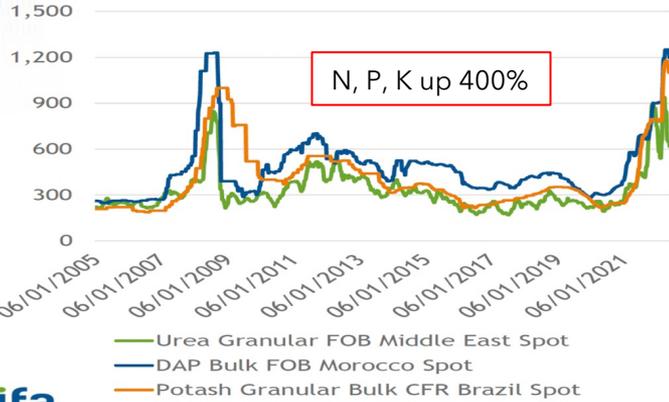
# **Almond Nutrition**

## *Doing More with Less*

Patrick H Brown, Department of Plant Sciences, University of California, Davis

# Rising Costs Low Prices

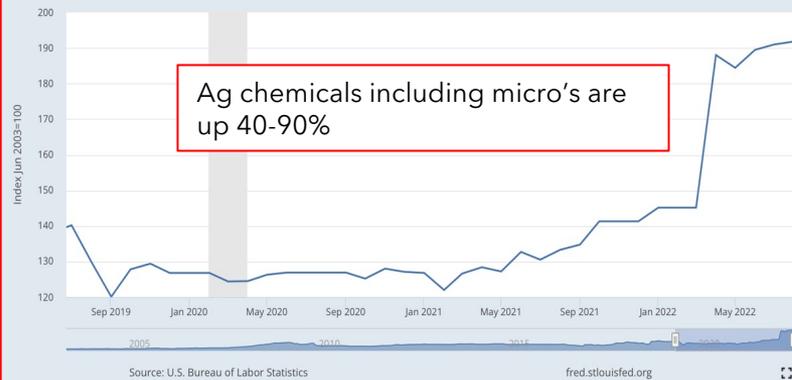
Fertilizer prices, 2005-2022



ifa Screenshot



FRED — Producer Price Index by Industry: Pesticide and Other Agricultural Chemical Manufacturing: Agricultural and Commercial Pesticides and Chemicals



## Turning of the tide

Global shipping rates have fallen from their September peak following an unprecedented surge in the wake of the pandemic. (global container freight index - Freightos Baltic Index, \$US)



# Managing Nutrients For Almonds In Tough Times



## Macro Nutrients

## Micro Nutrients



● Nitrogen

● Phosphorus



● Potassium

● Calcium

● Magnesium

● Sulfur

● Zinc



● Iron

● Boron



● Manganese

● Copper

● Chlorine

● Nickel

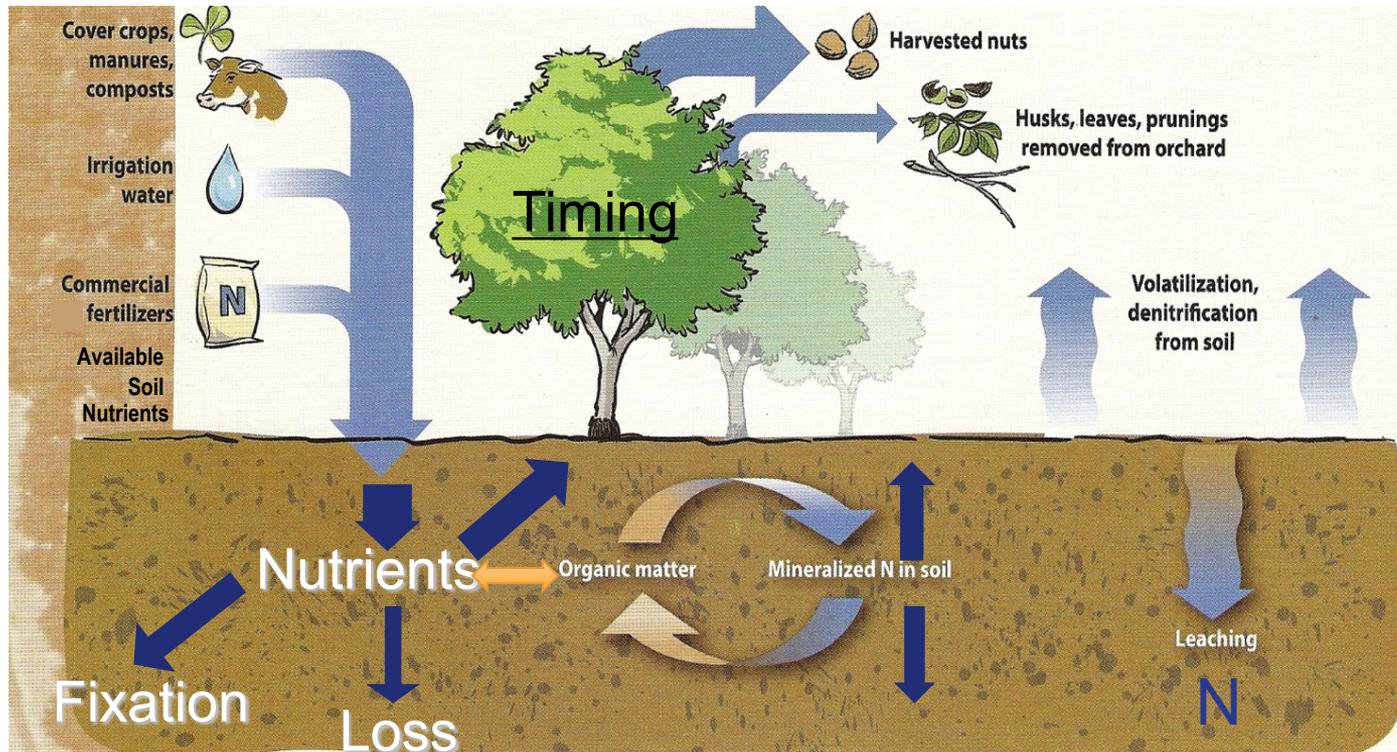
● Molybdenum

- Always Manage
- Monitor and Manage, Prevent/React
- Isolated occurrence (Monitor)
- Unknown

# Optimizing Nitrogen and Potassium in Almond.

## Nutrient Budget Approach

$$\text{Supply (Rate)} = \text{Demand (Amount and Timing)}$$



N = 68 lbs/1000 lb yield  
K = 80 lbs/1000 lb yield  
+ tree growth demand

# Efficient Nutrient Management Approach

## -the 4 R's- IPNI

### Applying the **Right Rate**



- Match supply with tree demand
  - Determine tree demand
  - Consider all inputs- fertilizer, organic N, water, residual soil N.

### At **Right Time**



- Apply coincident with root uptake.
- Apply coincident with demand

### In the **Right Place**



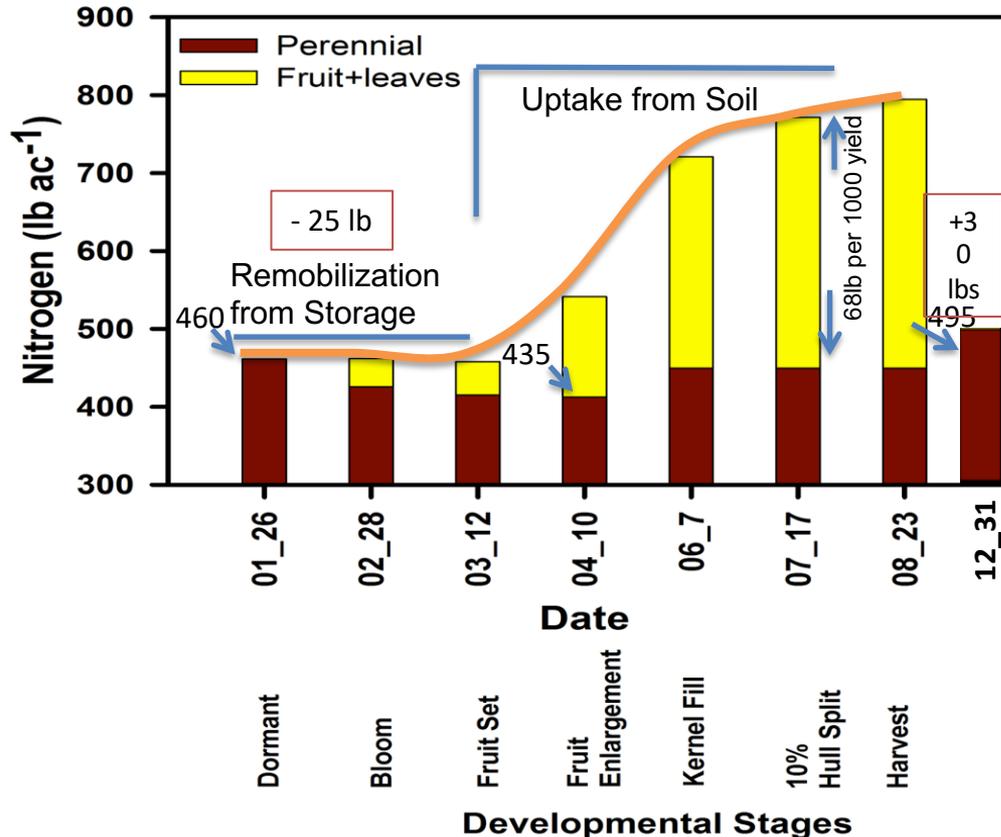
- Ensure delivery to the active roots
- Integrate with irrigation/fertigation practice
- Consider orchard variability.

### Using the **Right Source/Right Balance**

- Eliminate limiting nutrients, minimize leaching potential, stabilize N in root profile....

# Total and Annual Dynamics of N in Mature Almond (data from 11-12 year old trees 4,200 lbs.)

## Key Principles



From dormancy to mid-leafout there is very little N uptake. Uptake commences at mid-leaf out and is essentially complete by hull split.

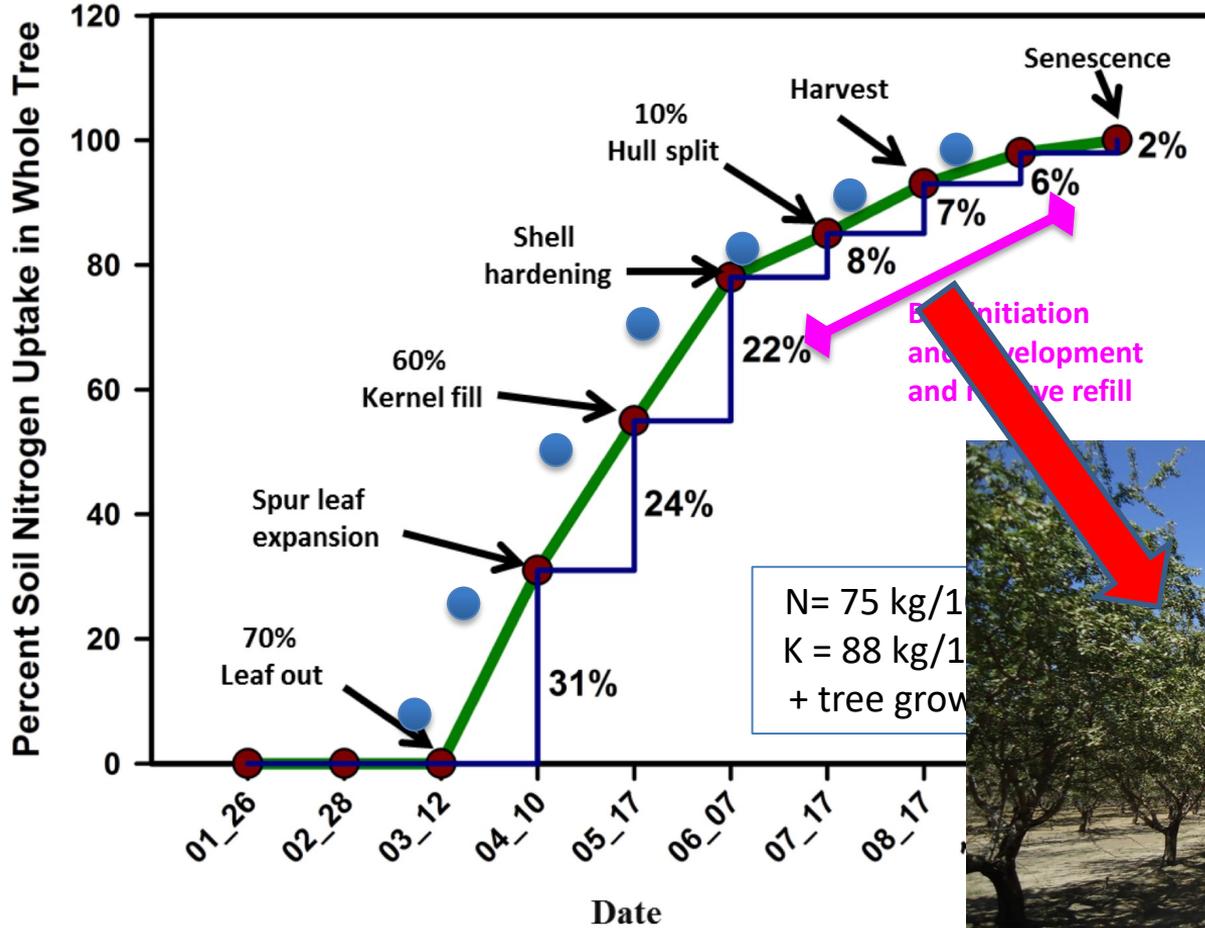
### Perennial N:

25 lbs N remobilized to flowers, early fruits and leaves (bud break till 50% leaf out).

30 lbs acre accumulated in perennial N over the year.

Exported N in harvest averages 75 kgs N per 1000 kgs of harvested kernels.

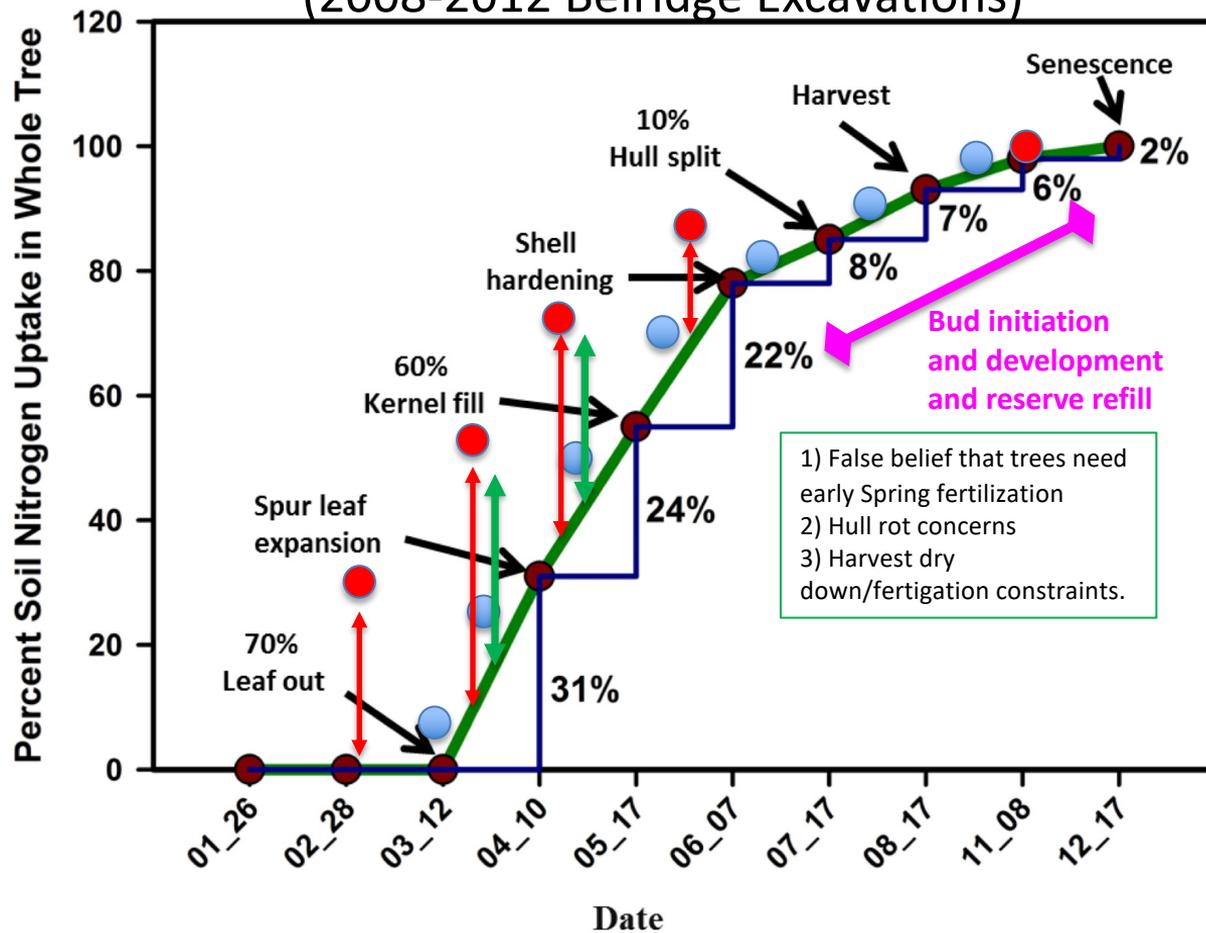
# Seasonal Almond Nitrogen Uptake



- Ideal Fertilization: Multiple Applications in season timed with demand
- Demand driven by yield (every orchard and cultivar may be different)
- No significant uptake prior to leaf out



# Seasonal Almond Nitrogen Uptake (2008-2012 Belridge Excavations)



● Ideal Fertilization: Multiple Applications in season timed with demand

● Common Fertilization: 3-4 applications 80-90% complete by June 1 (added complexity in wet years)

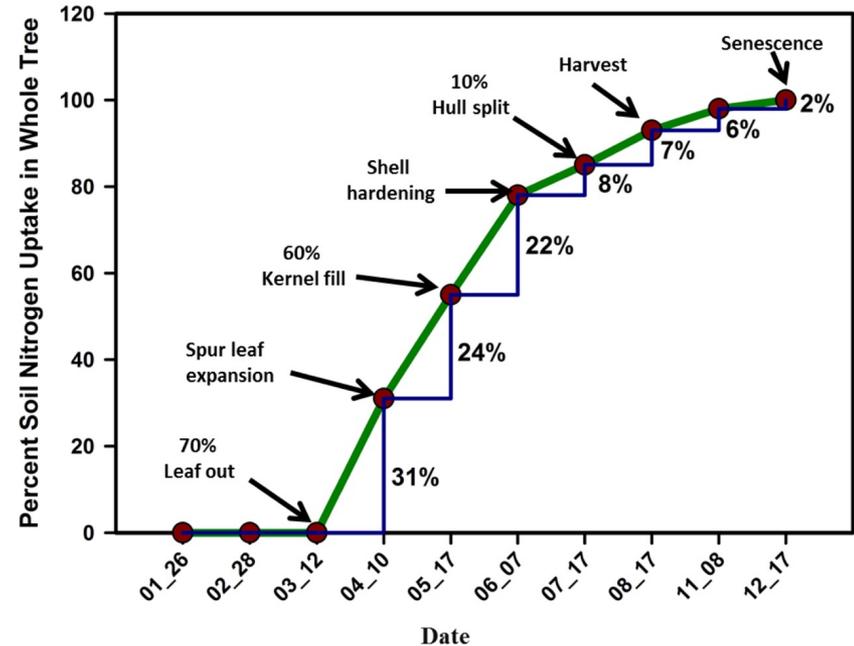
↑ Potential for loss of N  
-Nitrate in soil/irrigation

↑ Potential for excess canopy vigor  
-N uptake in excess of fruit demand

# CA Almond Board Nitrogen: New Numbers

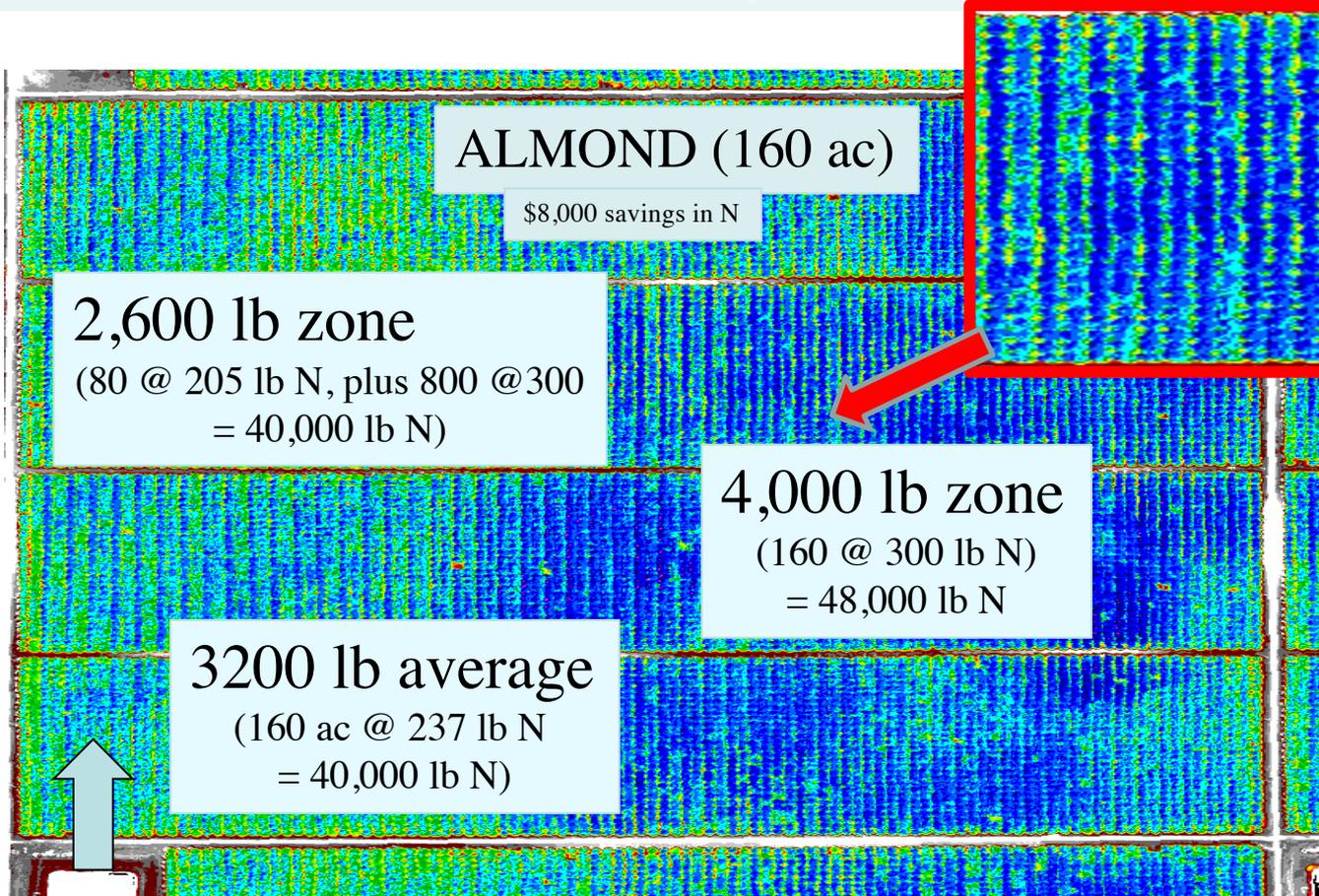
Tree and Yield Progression with Orchard Age

Age years	Total Non-Yield Nitrogen Demand leaf + woody biomass	Nitrogen Demand for Yield kernel lbs.
1	30	0
2***	55	0
3	65	Expected yield x 0.068
4	55	Expected yield x 0.068
5	45	Expected yield x 0.068
6	40	Expected yield x 0.068
7 – 15	40	Expected yield x 0.068
16 – 25	30	Expected yield x 0.068



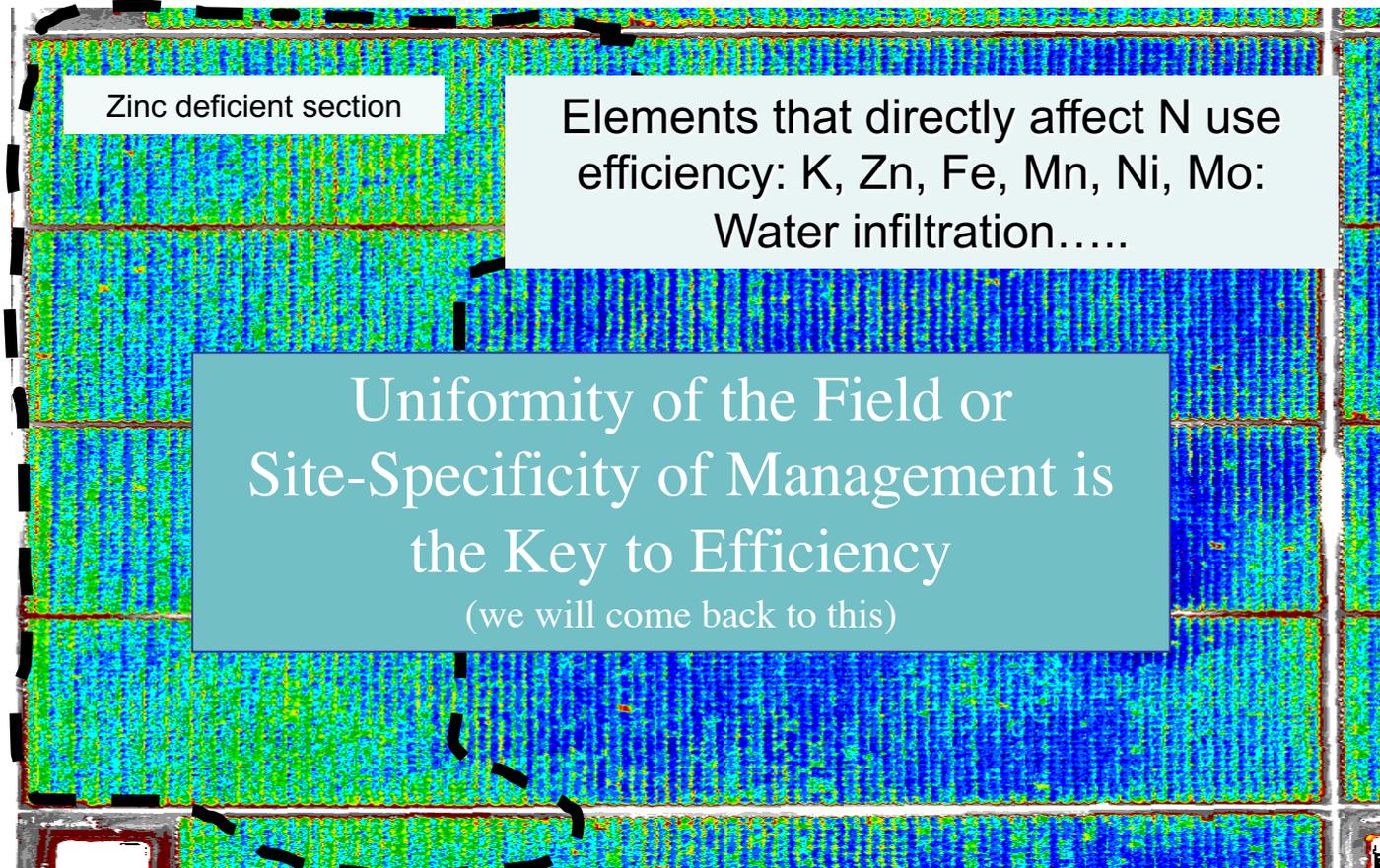
40 lb = 44 kg    0.068 lb = 0.075 kg

# Fields are variable, how do you choose the correct yield based N rate?



- Years differ in productivity
- Zones differ in productivity
- Cultivars differ in productivity.
- But...one fertigation system per field (or cultivar specific) and... foliar are applied uniformly to all as a consequence of tank mixing products.

# Optimizing N use efficiency requires Optimal Management of all Inputs: e.g. Zinc deficiency can limit crop response to N



## Strategies for Nitrogen Decision Making

1. Always have a cultivar specific yield driven fertilization strategy
  1. requires prediction and in-season adaptation
2. In-field yield variability should be identified and corrected.
  1. Investment in correcting local nutrient deficiencies
  2. Fertigation system optimization
3. Nitrogen is not retained well between seasons in low OM soils
4. A uniform field N rate cannot be efficient.

# Essential Nutrients

(Lifecycle cannot be completed in their absence)



## Macro Nutrients

## Micro Nutrients

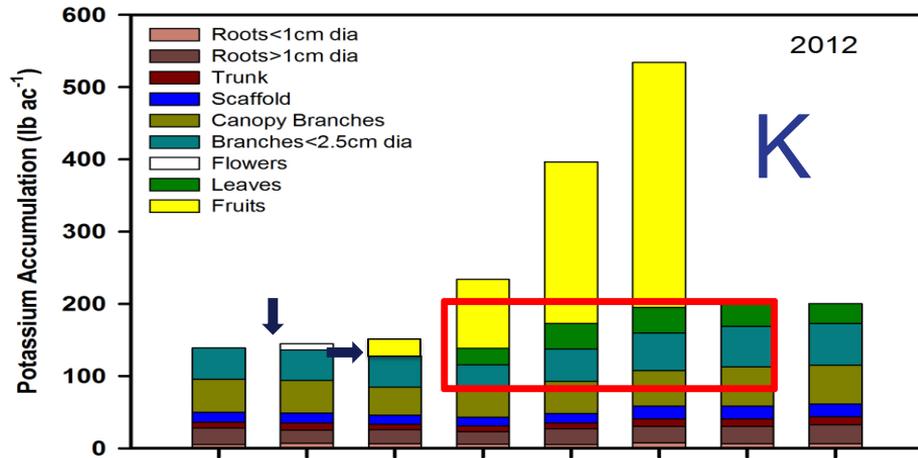
- Nitrogen
- Phosphorus
- Potassium
- Calcium
- Magnesium
- Sulfur

- Zinc
- Iron
- Boron
- Manganese
- Copper
- Chlorine
- Nickel
- Molybdenum

What about K?

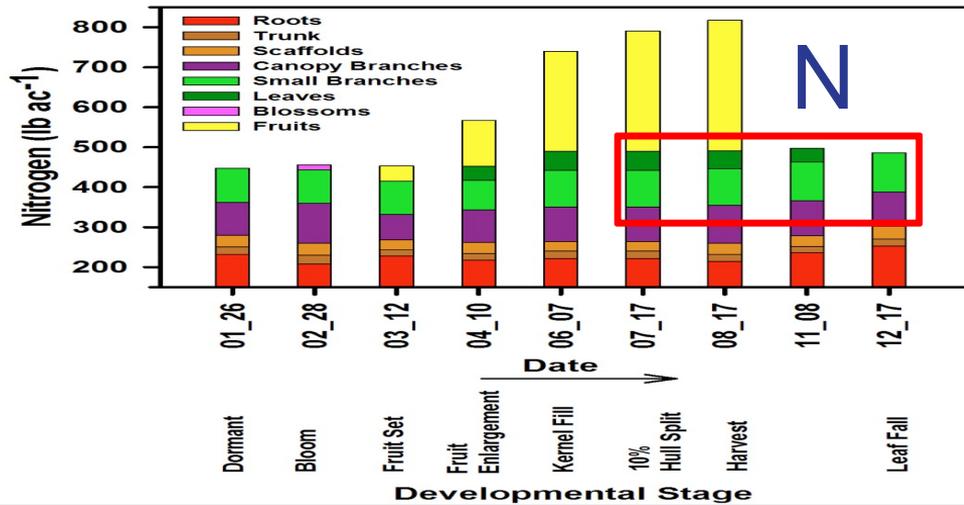


- Always Manage
- Monitor and Manage, Prevent/React
- Isolated occurrence (Monitor)
- Unknown



K uptake commences a little earlier, stored K pool is smaller than N, but uptake is significantly greater in late fruit development.  
K storage occurs earlier than N

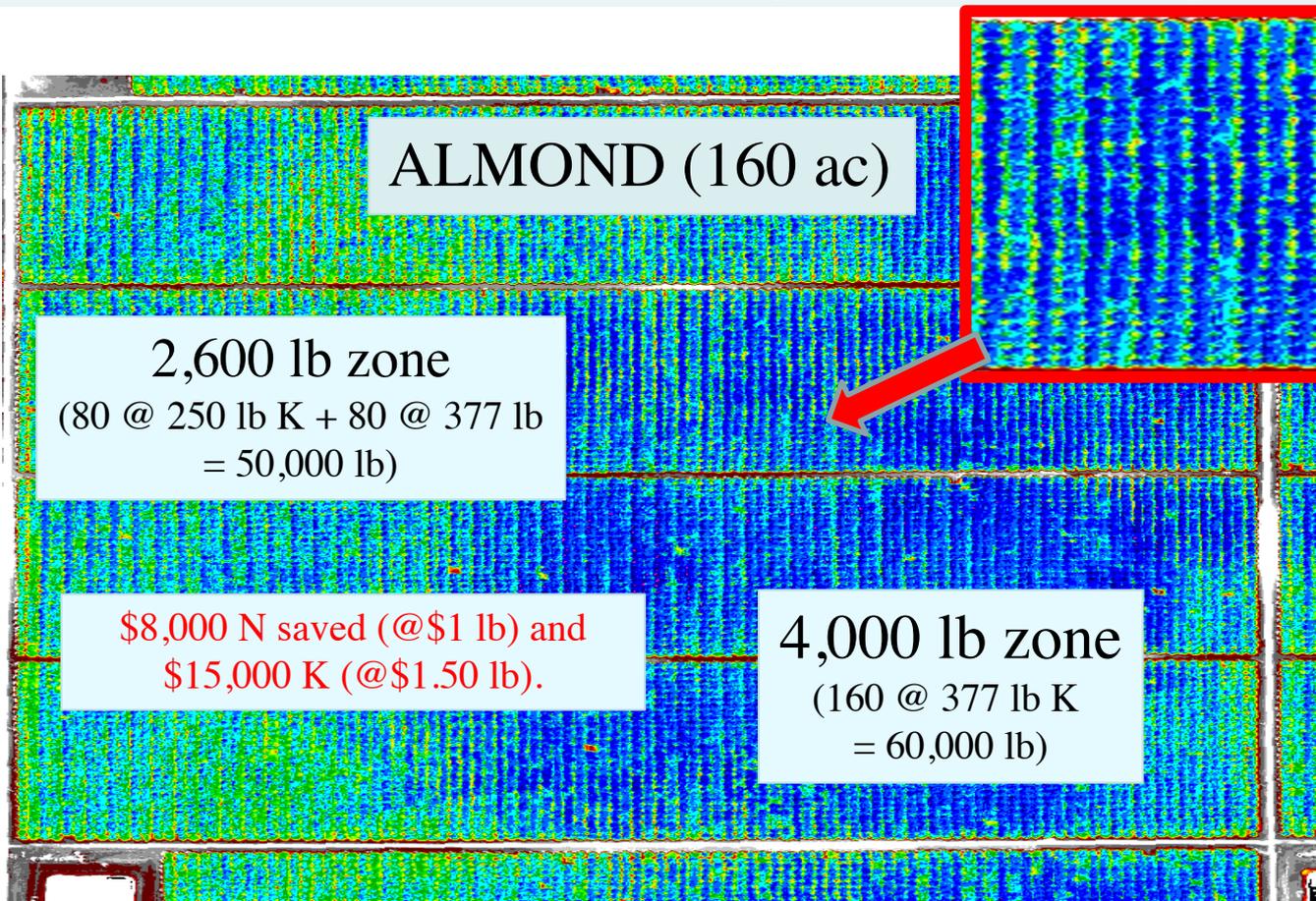
Nutrients in removed fruit  
N = 68 lb/1000 kernel yield + growth  
K = 77 lb/1000 kernel yield + growth  
K demand for growth and storage is lower than N.



Potassium Questions:  
-K is expensive, are we using it efficiently?  
-Is SOP banding the right approach in predominantly micro/drip irrigated orchards

- K is WAY more variable than N!
- K is however, not lost from system

# What about Potassium Variability?? As bad as Nitrogen? Same Consequence?



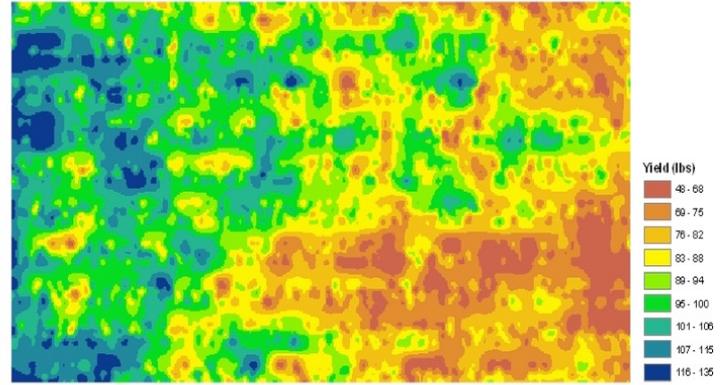
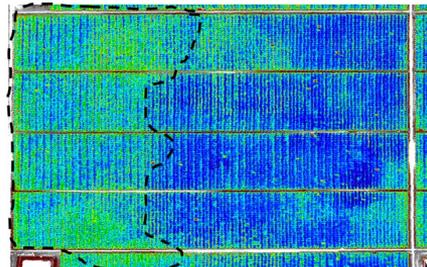
- Yield determines both K and N demand.
- Cultivars and zones differ in productivity and hence demand.
- Unlike N, excess K is not 'lost' but remains in the system for future use.
  - Reducing K applications in these areas is possible
- Measuring and interpreting soil and tissue K is more difficult than any other element.

# Yield Mapping Enables Precision Ag



Sub-block Management/Optimization

Targeted Applications

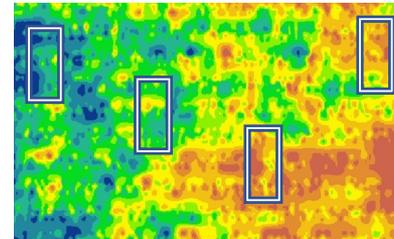


0 500 1,000 Feet

Yield

Management and Research Optimization

*What causes this? Can we correct or adapt?*



Where should sensors be placed and what do they mean?

Dramatically improved and cheaper research and product/practice testing

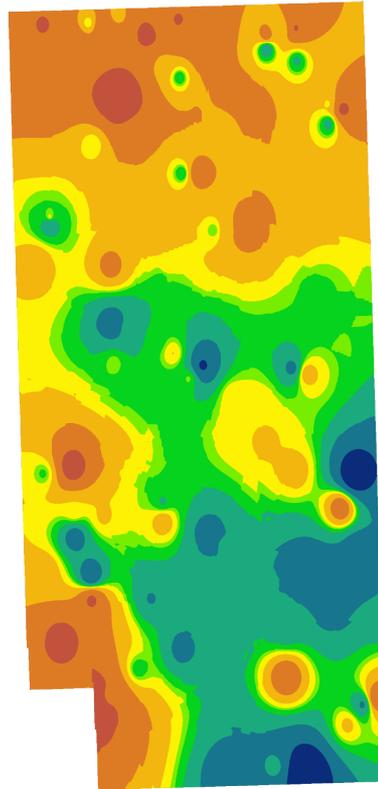


# Almond Yield (lbs/tree) - Nonpareil

# Almond Yield (lbs/tree) - Wood Colony

## Yield Map

65 acres, 75  
single tree  
yields pre  
cultivar

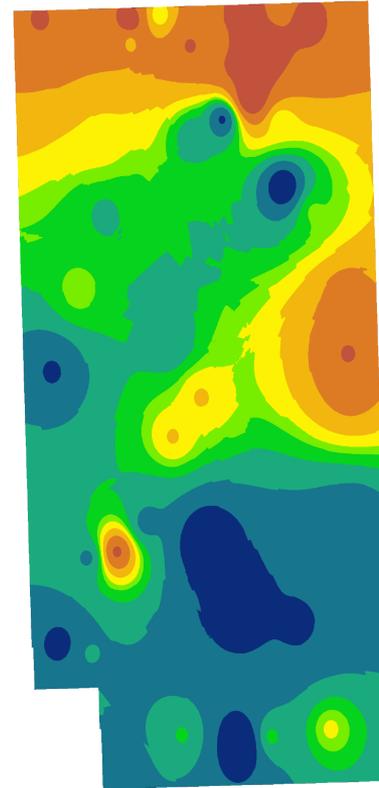


Location:  
Madera, CA



0 125 250 500  
Feet

2800 lb ac Field average  
Zones range from 1950 – 3950 lb ac



Location:  
Madera, CA



0 125 250 500  
Feet

# POSTER 69

## Almond hulls & shells as potassium-rich organic matter amendments

Ellie Andrews

Horticulture & Agronomy Graduate Group

University of California Davis

Doctoral Exit Seminar



# Hulls and Shells Provide Plant K

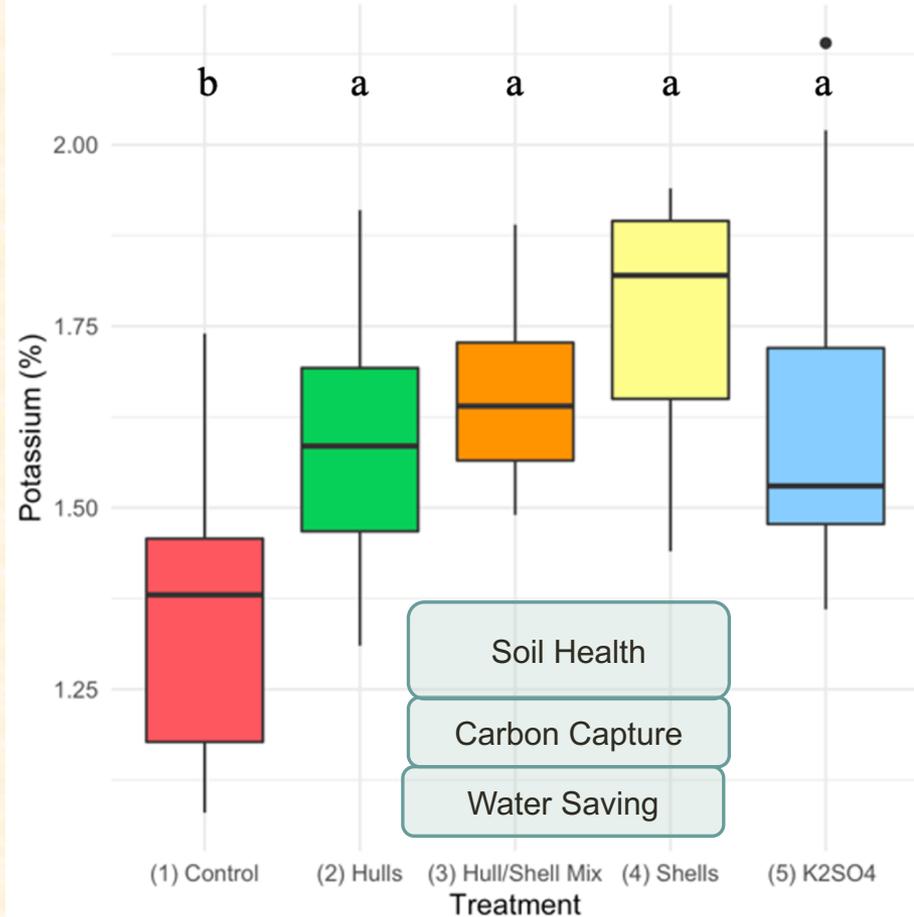
## Recycling Almond Fruit (4 ton)



~68% orchard K annual demand, 20% annual N demand → hulls & shells

-at current prices that is \$300 in K and N alone  
-added soil health, water retention, regenerative.

Average Leaf Potassium Concentrations  
Crown Nut Co. July 2022



# Summary:

# Almond Nutrition

*Doing More with Less*

## Essential Nutrients

(Lifecycle cannot be completed in their absence)

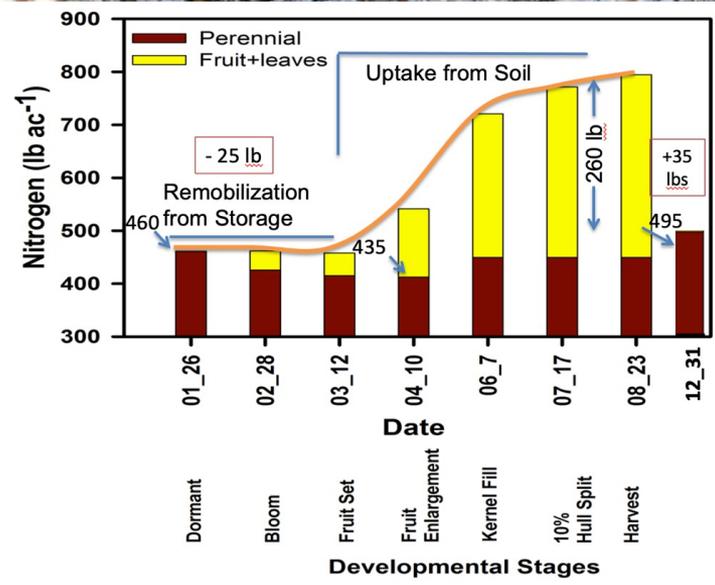
### Macro Nutrients

- Nitrogen
- Phosphorus
- Potassium
- Calcium
- Magnesium
- Sulfur

### Micro Nutrients

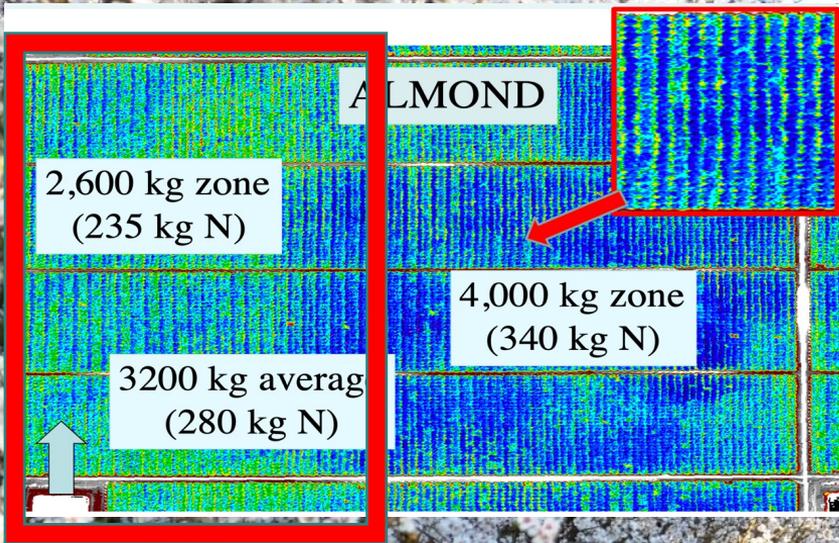
- Zinc
- Iron
- Boron
- Manganese
- Copper
- Chlorine
- Nickel
- Molybdenum

- Always Manage
- Monitor and Manage, Prevent/React
- Isolated occurrence (Monitor)
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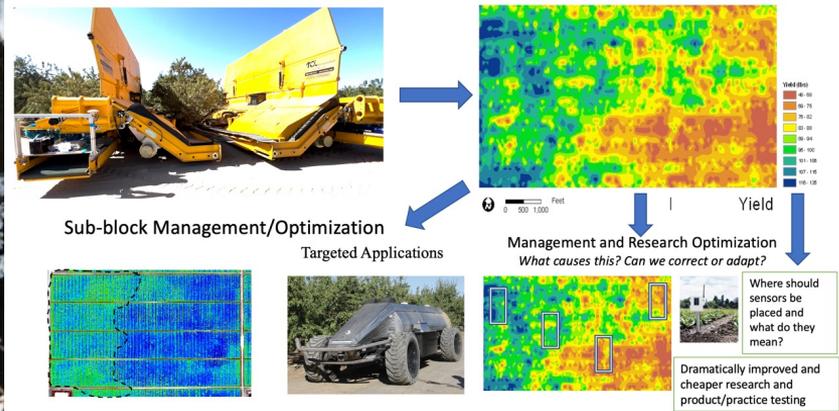
- Use yield based application rates and growth curve based application timing.
- Uptake commences only after mid-leaf out
- Ensuring good spring reserves is essential (bud development and fill is from hull split to just post-harvest)
- Avoid excessive early applications, avoid losses.
- Maintaining tree health during harvest is critical
- There is limited new uptake post-harvest but leaf health is important for N remobilization.



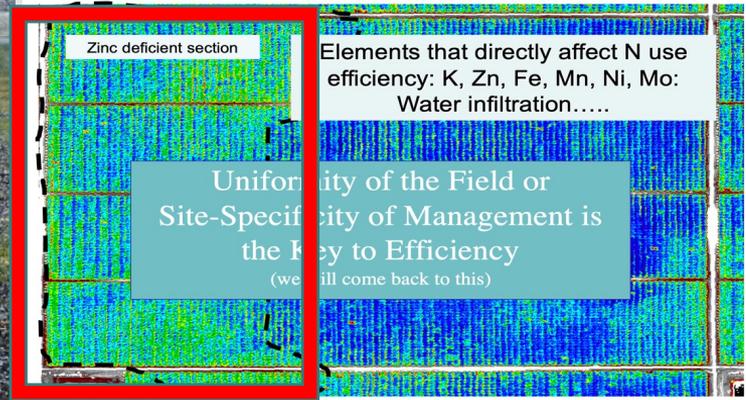


- Variability in yield is a major cause of inefficiencies. Managing the whole orchard to satisfy the hungriest trees is inefficient.
- Cultivars should be managed separately
- Zonal variability should be identified and managed. Micronutrient correction may be cheaper than extra N or K.
- Yield mapping is a critical technology for nutrient optimization.

## Off ground Harvesting Enables Yield Mapping and Precision Ag



Optimizing N use efficiency requires Optimal Management of all Inputs: e.g. Zinc deficiency can limit crop response to N



## Pictures

Amendment materials applied at Crown Nut Co February 2020



Hulls



Mix



Shells

# Almond hulls & shells as potassium-rich organic matter amendments

Ellie Andrews  
Horticulture & Agronomy Graduate Group  
University of California Davis  
Doctoral Exit Seminar



7/27/2020 Shells (left) and hulls (right) 1 week before the sweepers started, Crown Nut Co.

*Thank You!*



*Miles Hermann '07*

*miles herrmann 07*

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# FARM LEVEL FERTIGATION

DEC 7 / TOM BOTTOMS, TREMONT FARMS, LLC

 **california  
almonds**<sup>®</sup>  
Almond Board of California

**FERTIGATION 101**

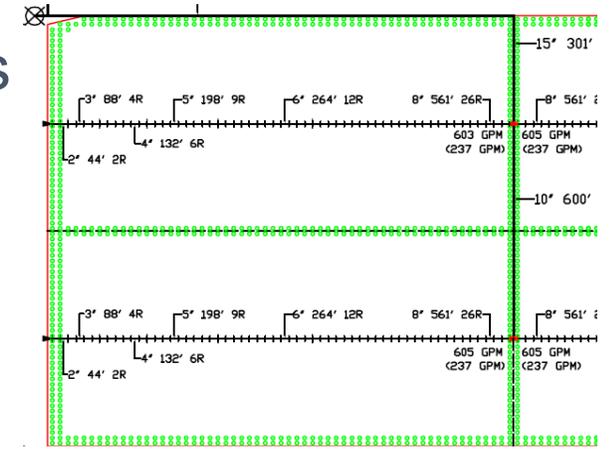
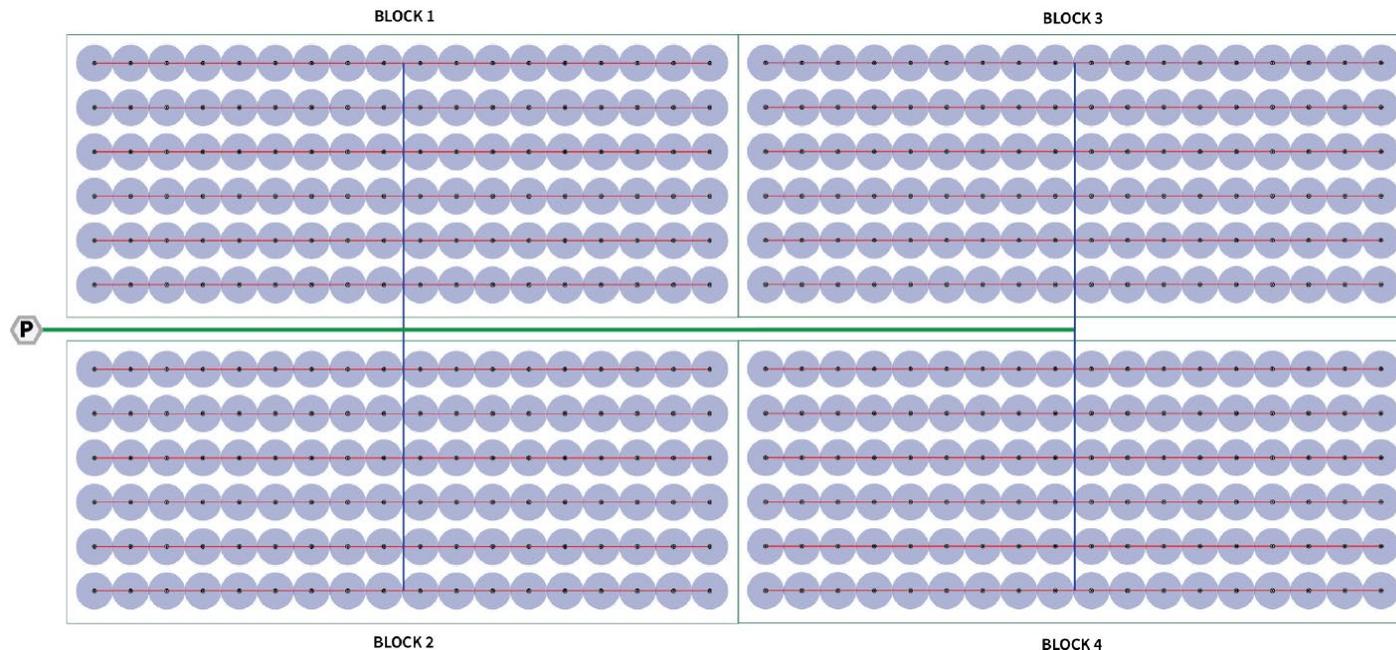
**Video plays here**

## HOW DO YOU ENSURE A SUCCESSFUL FERTIGATION?

1. Study your irrigation system
2. Determine tree demand
3. Develop a management team
4. Adopt a progressive approach

# YOUR (DESIGNED) IRRIGATION SYSTEM

1. Distribution uniformity: your fertigation is equal to or less uniform than your irrigation system
2. Starts with knowing your irrigation system design
  - Pressures
  - Expected output



SYSTEM NOTES
(DRIP)
22X15 ALMONDS
132 TPA
13,2 GPM/ACRE
0,1 GPM/TREE
0,029 IN/HR
0,7 IN/24 HOURS
UNIRAM 18 MM, 30' SPACING
@ 1,00 GPH

# YOUR (ACTUAL) IRRIGATION SYSTEM

1. How is your system performing?
  - Measure pressure (automated or by hand)
  - Measure output in the system
2. Sample water to determine nutrient input
3. Discovering problems



Missing sprinkler  
.87 GPM  
52.2 GPH  
46,771 gal per  
irrigation season

Improper repair  
.21 GPM  
12.6 GPH  
11,290 gal per  
irrigation season

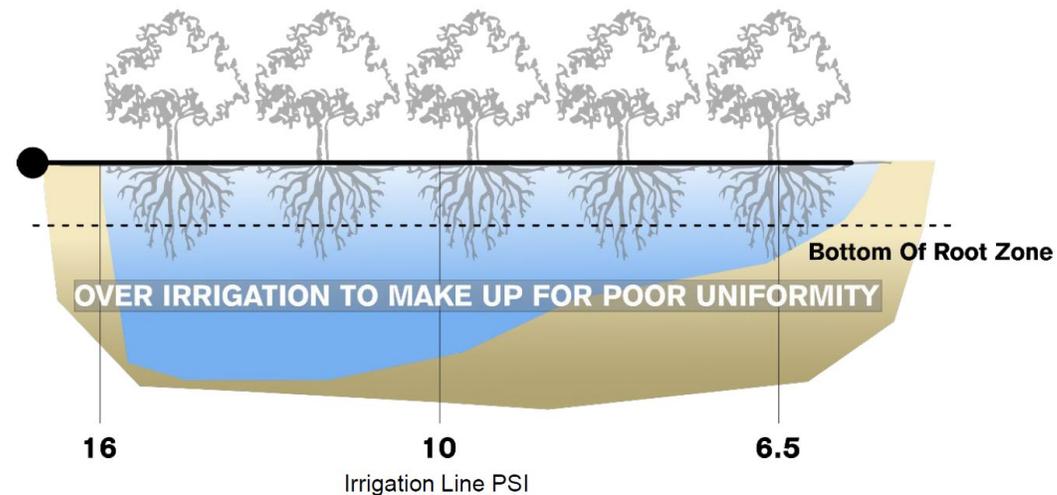
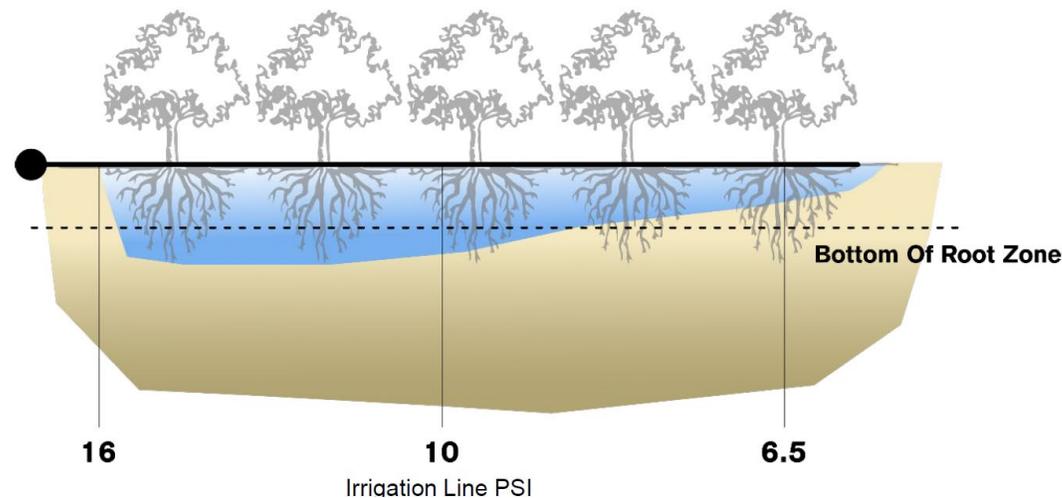
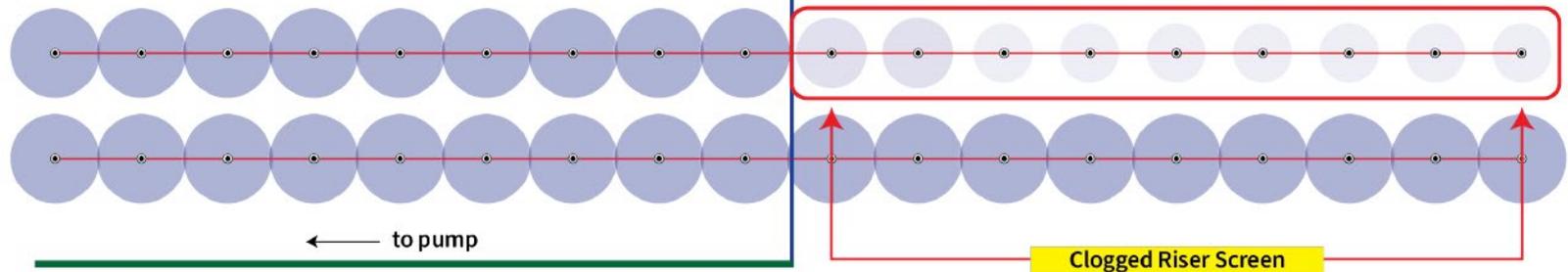


Leaks at filter  
.61 GPM  
36.6 GPH  
20,773 gal per  
irrigation season

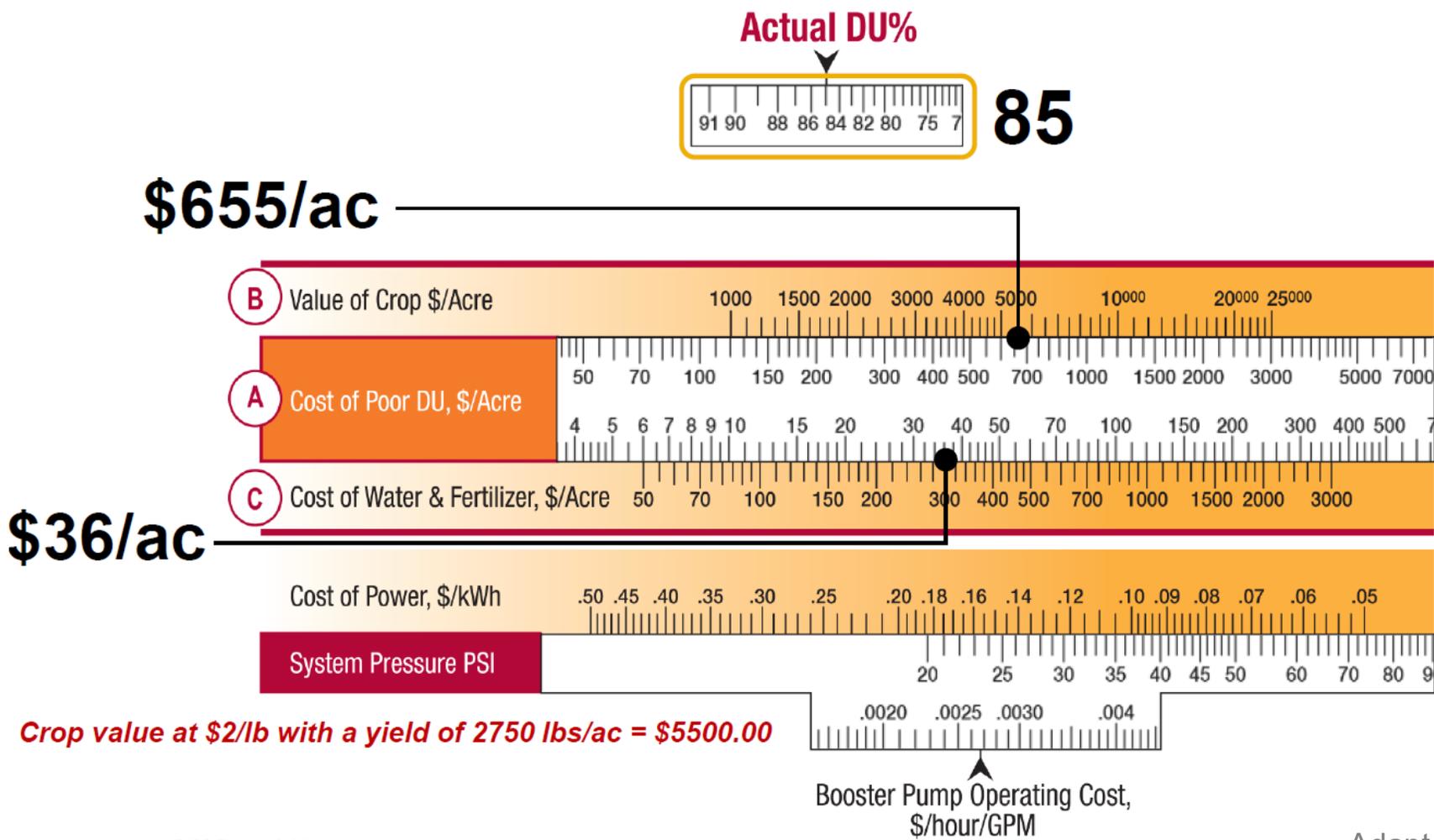
Plugged screen  
Loss of 12 PSI in  
system pressure



# SEEK REMEDIES



# COST OF POOR DISTRIBUTION UNIFORMITY



An example of losses on 100 acres of almonds:

<b>Lost yield</b>		<b>Loss</b>
\$655/A x 100 acres	\$	65,500

<b>Additional water applied</b>		
\$36/A x 100 acres	\$	3,600

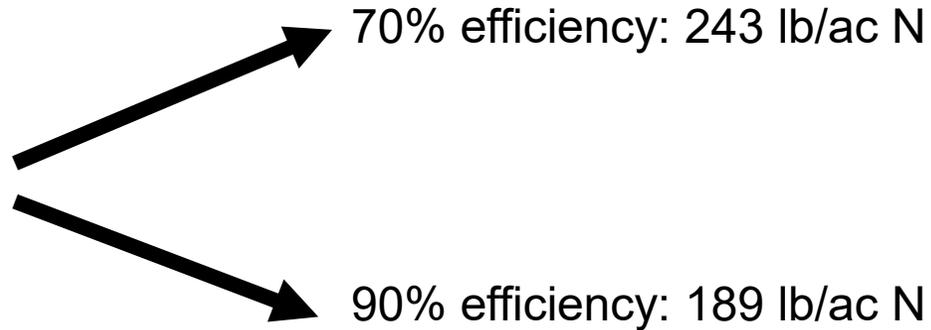
<b>Total loss</b>	<b>\$</b>	<b>69,100</b>
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This does not include the loss of nutrients...

# COST OF INEFFICIENT NUTRIENT APPLICATIONS



2500 lb/ac almonds  
requires **170 lb/ac N**  
demand from  
removal



**DIFFERENCE**  
54 lb/ac N  
15 gpa UAN =  
\$69/ac

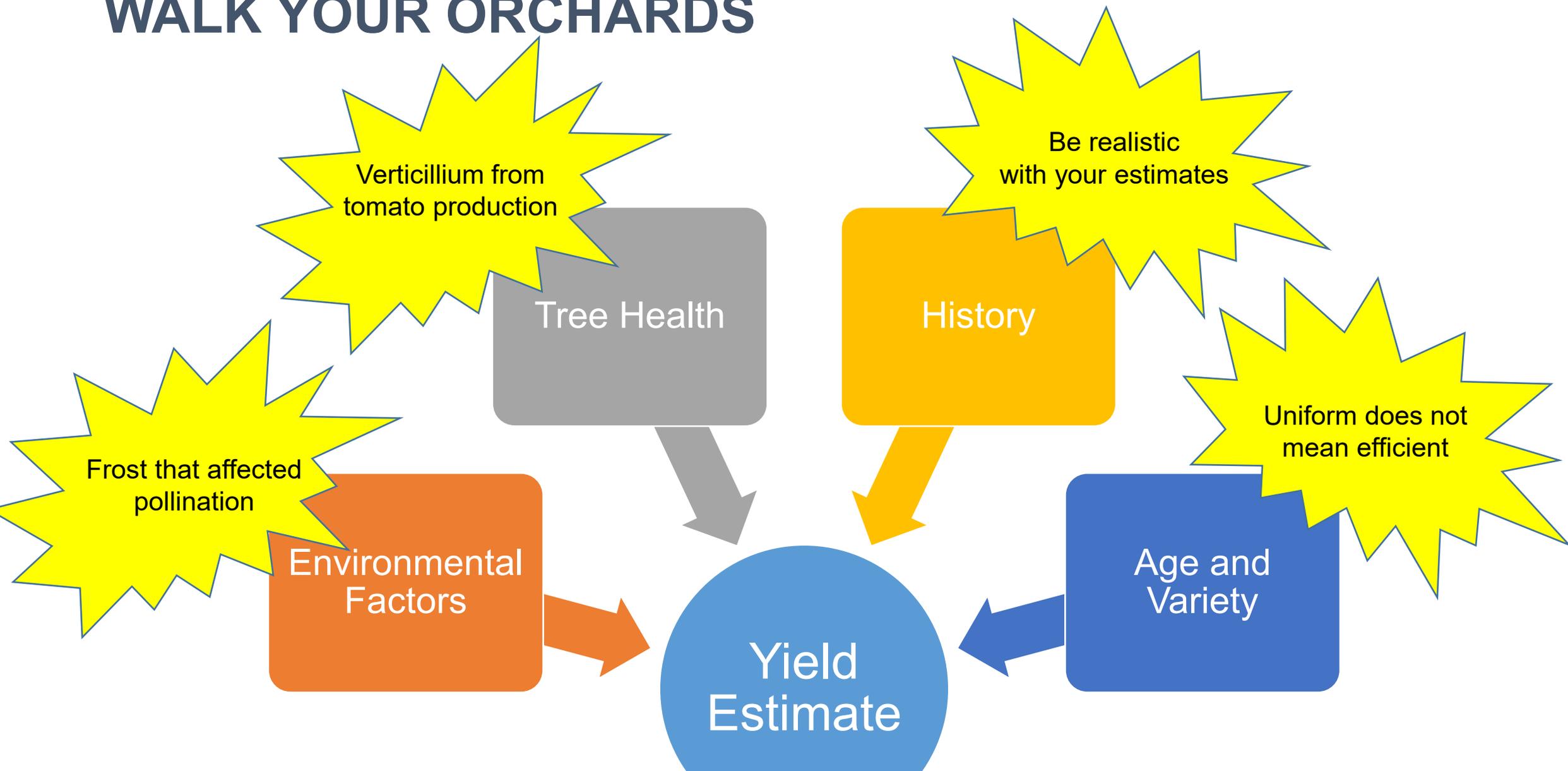
## OPPORTUNITY COST

If that same 54 lb/ac N was applied effectively to the orchard it could potentially result in 800 lb/ac almonds.

At \$1.50/lb almonds, that could result in an increase of \$1200/ac.

Do not cut fertilizer just to cut, but think about how to increase your efficiencies.

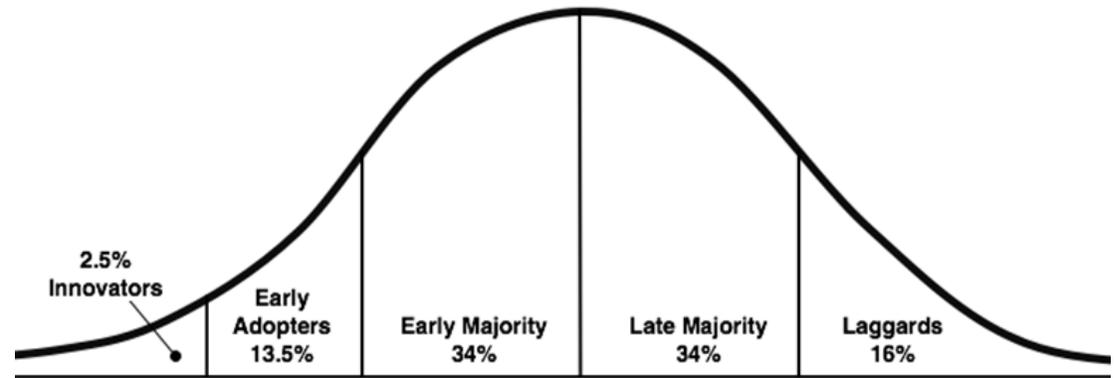
# WALK YOUR ORCHARDS



## DEVELOPING A MANAGEMENT TEAM

1. Covering the “what”
  - Responsible for feeding the plant
  - Significant portion of the budget is in their hands
2. Getting into the “why”
  - Drive around and look at other orchards- both good and bad
  - Every task eventually leads to a successful harvest
  - Sense of ownership
3. Then comes the “how” with training, time, and trust

# EVOLUTION OF A SYSTEM



Daily paper schedules

Weekly paper schedules

Weekly spreadsheets

Google docs trial

100% online

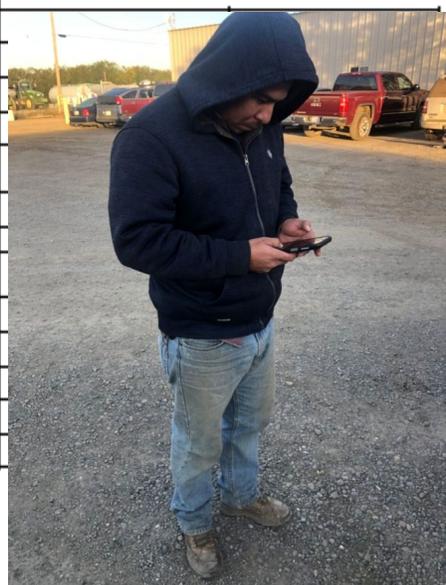
Automation

DRIP FIELDS DRIP & ORCHARD IRRIGATION SCHEDULE SHEET

	W 8/15	Th 8/16	F 8/17	Sat 8/18	Sun 8/19	M 8/20	T 8/21	W 8/22	Th 8/23
125	2 hrs		2 hrs		4 hrs		2 hrs		2 hrs
126	2 hrs		2 hrs		4 hrs		2 hrs		2 hrs
127	12 hrs		12 hrs		1/2N 12 hrs	1/2N 12 hrs			
130A	2 hrs		2 hrs		2 hrs				
130B	2 hrs		2 hrs		2 hrs				
131A		13 hrs		13 hrs					
131B		11 hrs		11 hrs					
140	2 hrs		2 hrs		4 hrs +12 hrs lower				
141		18 hrs		10 hrs					
142		11 hrs		14 hrs					
143	2 hrs	4 hrs	4 hrs		4 hrs	4 hrs			
153				Full					
154	11 hrs	6 hrs (Sun)	6 hrs		13 hrs				
155									

Handwritten notes on the right side of the sheet:  
 #33-A 8/15-6L 7/8/19  
 1000  
 #33-B 8/15-6L 7/8/19  
 #33-B 8/15-6L 7/8/19

				W/E Date							
				0-0-12			UN32			ACID	OTRA
				Librac	Galonec	Pulgadac	Librac	Galonec	Pulgadac	Librac	
Field	Pumps	Crop	Acres	0-0-28			UN-32				
222	222	Tomato	15	25	125	4	20	86	3		
223	223	Tomato	25	35	292	9	20	143	5		
				Pot Carb			UN32				
103	102	Almonds	75	15	304	10	10	214	7		
				0-0-28			CAN-17				
180A-B	180	Melons	18	20	103	3	10	82	3		
180C-D	180	Melons	18	20	103	3	10	82	3		
				KT8			CAN-17				
126	125	Peppers	38	15	518	17	15	259	8		
131	130	Peppers	75	20	1364	44	20	429	14		
143	140 & 143	Peppers	35	15	477	15	15	150	5		
153	153	Peppers	45	20	243	8	20	409	13		
182	181	Peppers	23	20	153	5	20	209	7		



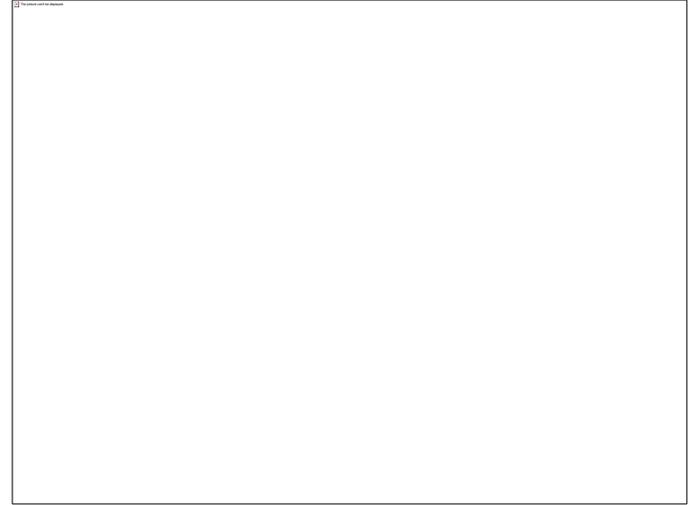
# BEYOND THE SCHEDULES

1. After the irrigation schedules and fertilizer amounts, the art of fertigation begins.
2. Check list
  - Determine fertilizer run times
  - Start pump
  - Check leaks and pressures
  - Calculate, measure, check again
  - Execute application
3. Monitor tank levels



## ISSUES FACED

1. Equipment in the field
2. Irrigation system is not up to standard
3. Equipment failures (timers, pumps)
4. Pressure on crew
5. Training materials
6. Calculating rates and amounts
7. Just getting started



## CONTINUOUS IMPROVEMENT

1. Understand crop demand
2. Move towards continuous fertigation (high frequency/low volume)
3. Must either develop a solid team, automate, or both
4. Improve estimation of tree yield
5. Do not cut just to cut. Recognize your opportunity cost.
6. If automation is part of the solution, it must be made cheaper and easier to implement.

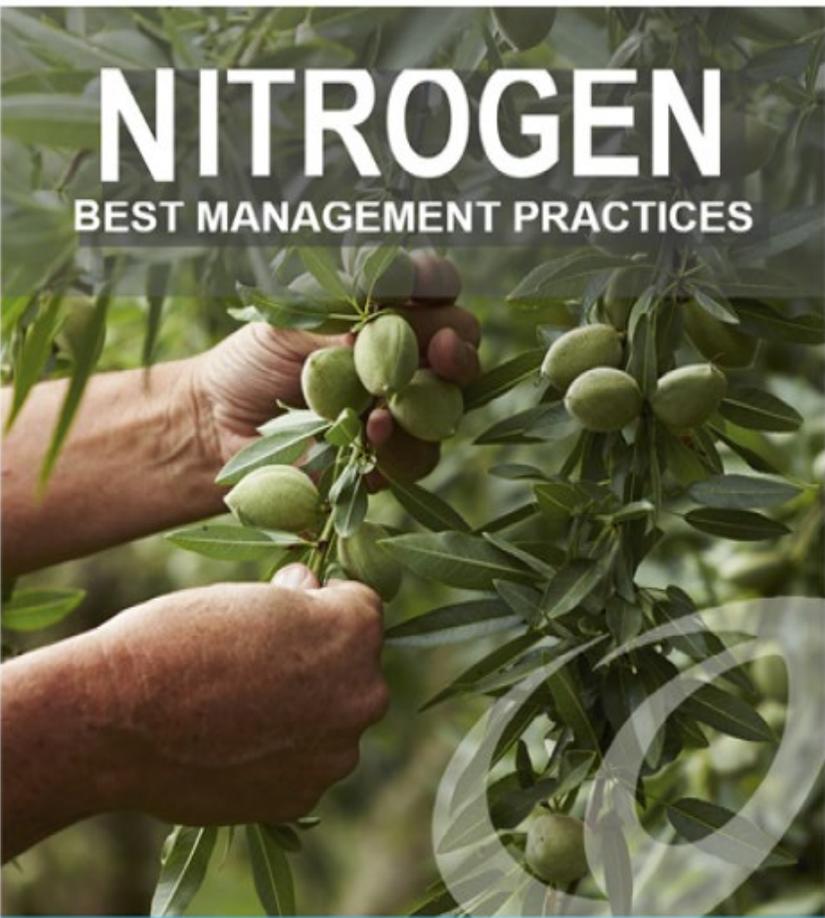
## HELPFUL RESOURCES

1. Fertilizer Research and Education Program (FREP)
2. ABC materials
3. Cal Poly IRTC
4. Other farmers
5. Seasoned staff
6. Experts in the field
  - Devin Clarke, Yara North America
  - Cory Broad, Jain Irrigation
  - Nick Edsall, Bullseye Farms
  - Geoff Klein, Bullseye Farms
  - Ryan Hackett, Gold Leaf Farming
  - Scott Rominger, Rominger Farming, Inc.
  - Jerome Pier, QualiTech



# NITROGEN

BEST MANAGEMENT PRACTICES



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## WHAT DID YOU THINK?

Scan the QR Code below and answer 4 short questions to help us in planning future presentations.



THANK YOU

